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LI Line CNC ECO 250-315-355

## HÜRNER LI Line CNC ECO

EN

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Example picture

Stand-alone in Butt-Welding



Technical Specs CNC ECO	250 mm	315 mm	355 mm
P/N 200-734-...	-250	-315	-355
Welding range, O.D. (mm)	(63) 75 - 250	90 - 315	90 - 355
Power Supply	230 V 50 Hz	230 V 50 Hz	230 V 50 Hz
Rated power (kW)	3.85	4.85	5.60
Overall weight with all components (kg)	115	128	155
Weight basic machine (kg)	34 - 41	52 - 66	77 - 95
Reducer inserts	(63)*, 75, 90, 110, 125, 140, 160, 180, 200, 225	90, 110, 125, 140, 160, 180, 200, 225, 250, 280	90, 110, 125, 140, 160, 180, 200, 225, 250, 280, 315
<b>Included standard delivery:</b>			
CNC ECO hydraulic controller	■	■	■
Basic machine chassis	■	■	■
Facing tool with micro-switch	■	■	■
PTFE-coated heating element	■	■	■
Carrying rack	■	■	■
HÜRNER aluminium reducers	■	■	■
<b>Accessories optional:</b>			
Welding neck support	■	■	■
HÜRNER flightcase for reducers and machine	■	■	■

The **HÜRNER** CNC ECO is a high-quality and durable, next-generation CN-controlled plastic pipe butt-welding machine that has been developed in compliance, as applicable, with the machinery directive 2006/42/EC as amended.

The welding machines ship with a fully encased CNC hydraulic and control box of ingress protection IP 54 managing pressures up to 220 bar. Both the anti-stick-coated heating element and the facing tool are hooked up along with the machine chassis on the hydraulic and control box. No additional power distribution is needed.

Furthermore, all **HÜRNER** CNC ECO machines of the next generation allow an optional upgrade with a hardware-based input voltage monitor, inclusive of the associated voltage recording capabilities.

Heating element temperature and pressure control throughout the welding process is implemented as provided for by the applicable standard (DVS, UNI, WIS, NEN, etc.). Of course, all welding-related parameters that matter for a high-quality and reproducible joint are monitored for the full duration of the process and saved to the internal memory with a capacity of 10,000 reports.

It is absolutely unique and a first in butt-welding technology that user identification and access control does not rely on bar codes and scanner with these machines, as in the past, but makes the data available to the hydraulic and control box by the totally error-proof and extremely user-friendly RFID technology.

Of course, the tried and tested input device, handheld scanner, continue to be available as options. All **HÜRNER** CNC ECO machines also feature a USB interface port and Bluetooth connectivity for download of the welding data to a USB stick as a short abstract or an extended report for the full duration of the process and saved to the internal memory with a capacity of 10,000 reports. Add to all the above the new **HÜRNER** WeldTrace app's QR code scanning capability, and comprehensive end-to-end tracing of all project and welding information is a given even years after the fact.

All components are covered by the **HÜRNER** warranty.



Tag printer and label tags



Welding neck support



Front panel

Immediate quality labeling of every welded joint is possible with the optional dedicated tag printer that delivers an abrasion-proof plastic sticker which can be used as a label on the fitting or joint

The standard version of the machine ships with a next-generation, high-resolution, temperature range-extended character display. The novel GT keyboard enables convenient input of both required component parameters and traceability data.

HÜRNER CNC ECO characteristics

Automatic data logging	10,000 reports
Data input	RFID transponder, manually, bar code scanner <sup>2)</sup>
System self-monitoring	Hardware-base input voltage monitor <sup>2)</sup> incl. data recording, system check, computerized maintenance management, including recording
Welding monitoring system	Welding pressures, welding times, ambient temperature, input voltage, memory control, motor operating temperature, heating element temperature, service schedule management, welding road/length
Traceability	Commission number 32 alphanumeric characters, RFID-fed ISO welder ID code, additional data 20 and 15 alphanumeric characters, ISO pipe codes, fitting data, pipe length, weather conditions, installing company, joint number, inventory number, display of maintaining company
Welding standard	DVS, WIS, SEDIGAS, UNI, UNI, NEN, and others upon request
Data output	USB A port for data transfer as short abstract or extended report in the PDF format to a USB stick or a label tag printer, incl. tag printer menu; transfer also possible in the HÜRNER DataWork format, CNC ECO 2.0 now with powerful download menu with date range selection, commission number selection, and download of all reports in memory
Languages	DE, EN, FR, BG, CS, ZH, NL, FI, GR, IT, NO, RO, SK, TR, RU, and others upon request
Display elements	Robust, high-resolution and temperature range-extended display screen with font size 8 mm, welding diagram with LED indicators
Miscellaneous	Keyboard switching, menu-controlled report review incl. search capability, ViewWeld feature, interactive carriage mover pushbutton on machine chassis, special memory backup feature
Standards, approvals, quality	Machinery directive 2006/42/EC (as applicable), DVS 2207, WEEE Reg. No. DE74849106, ISO 9001:2015, RoHS-compliant
Manufacturer warranty	12 months

<sup>2)</sup> optional